



A Brand A-CHT

Advanced Performance Coolant-Through Taps Designed for Cast Iron

ABOUT OSG

DRILLING

THREADING

MILLING

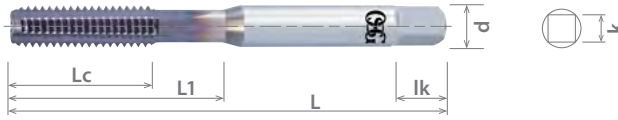
HOLDERS

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List 16615

A BRAND A-CHT, DIN Overall Length

A STRAIGHT FLUTE CARBIDE BR C/1.5P 0° PACKED 1 PIECE



EDP	Thread Size	Thread Limit	Overall Length		Thread Length		Shank Diameter		Square Width		Number of Flutes
			L (Inch)	Lc (Inch)	L1 (Inch)	d (Inch)	k (Inch)	Lk (Inch)			
1661500200	● No. 12 - 24 UNC	H3	3.150	0.500	0.945	0.220	0.165	0.281	3		
1661500300	● No. 12 - 28 UNF	H3	3.150	0.500	0.945	0.220	0.165	0.281	3		
1661500400	● 1/4 - 20 UNC	H5	3.150	0.598	1.181	0.255	0.191	0.313	3		
1661500500	● 1/4 - 28 UNF	H4	3.150	0.598	1.181	0.255	0.191	0.313	3		
1661500600	● 5/16 - 18 UNC	H5	3.543	0.665	1.378	0.318	0.238	0.375	4		
1661500700	● 5/16 - 24 UNF	H4	3.543	0.665	1.378	0.318	0.238	0.375	4		
1661500800	● 3/8 - 16 UNC	H5	3.937	0.752	1.378	0.381	0.286	0.438	4		
1661500900	● 3/8 - 24 UNF	H4	3.543	0.752	1.378	0.381	0.286	0.438	4		
1661501000	● 7/16 - 14 UNC	H5	3.937	0.858	-	0.323	0.242	0.406	4		
1661501100	● 7/16 - 20 UNF	H5	3.937	0.858	-	0.323	0.242	0.406	4		
1661501200	● 1/2 - 13 UNC	H5	4.331	0.921	-	0.367	0.275	0.438	4		
1661501300	● 1/2 - 20 UNF	H5	3.937	0.921	-	0.367	0.275	0.438	4		
1661501400	● 5/8 - 11 UNC	H5	4.331	1.091	-	0.480	0.360	0.563	4		
1661501500	● 5/8 - 18 UNF	H5	3.937	1.091	-	0.480	0.360	0.563	4		

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings are available upon request. Reduce SFM 50% - 70% while using external coolant.



P					M			K	N		S		H						
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium							
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1045	1065	4140	4340	300	400	17-4 PH											
1018	1045	1065							15-50 SFM		30-330 SFM								

○ Good ⊙ Best

